

SPLIT

Work Order ID 60216-2

Monday, June 28, 2010 3:28:17 PM

Accept

Setup Start

Stop

Item ID: D2734

Revision ID:

Item Name: Step End Plate

Start Date: 6/28/2010

Required Date: 7/5/2010

Reference:

Start Qty: 40.00

Req'd Qty: 40.00

Cust Item ID:

Customer:

Run Start

Stop

Approvals:

Process Plan:

Date: 10-6-79

Tooling:

Date:

Date:

SPC (Y/N):

Date:

QC:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2734

Rev C

0.00

100

FLOW WATER JET

0.00



Waterjet

FLOW CNC Waterjet

5052.003

Memo

1-Cut as per Dwg D 2734 ☐ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary

QC2- Inspect parts off machine FAI/FAIB

0.00

10-8-4

110



QC

Quality Control

Memo

0.00

10-8-4

ES

QC8- Inspect parts - second check

0.00

0.00

51062104

contos

ES

120



QC

Quality Control

Memo

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Page 2

Item ID: D2734

Revision ID:

Item Name: Step End Plate

Start Date: 6/28/2010 Start Qty: 40.00

Required Date: 7/5/2010 Req'd Qty: 40.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130



Small Fab

Small Fab

Small Fab

Memo

Form as per drawing D2734

0.00

0.00

6/30/08/12
6/30/08/24
134

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8/10/08/24

413

150



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

0.00

0.00

6/10-08-25 13

Work Order ID 60216

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Item ID: D2734

Revision ID:

Item Name: Step End Plate

Start Date: 6/28/2010 Start Qty: 40.00

Required Date: 7/5/2010 Req'd Qty: 40.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

10/08/26 *[Signature]*

110-8-25
(13)

Picklist Print

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Page 1

Work Order ID: 60216



Parent Item: D2734

Parent Item Name: Step End Plate

Start Date: 6/28/2010

Required Date: 7/5/2010

Start Qty: 40.00

Required Qty: 40.00

Comments:

IPP: ☐D☐01.06.08☐Removed Debur☐EC☐
IPP Rev:E 07-12-18 RevC as per dwg ECN1048 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M5052H32S.063

Purchased

No

100

sf

198.1700

0.0625

2.631579

3.5

WR 10 8-4



5052-H32 .063 Sheet

Location

Loc Qty

Loc Code

MAT

192

114322

192

MAT22

6.17

112442

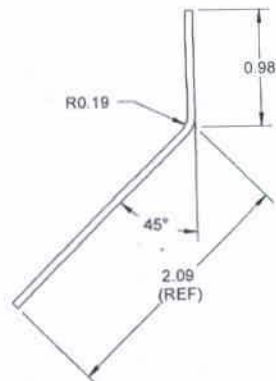
6.17

114322

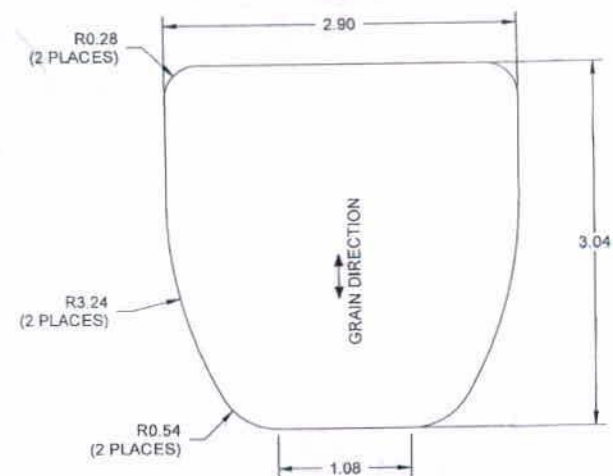
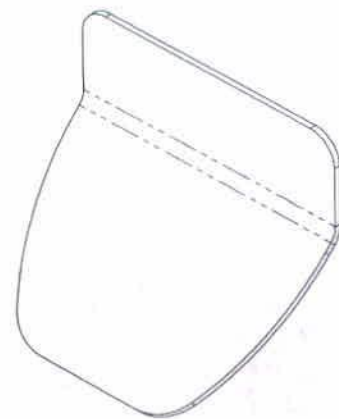
~~112442~~

(55)

UNCONTROLLED
 SUBJECT TO CHANGE
 WITHOUT NOTICE
 WORK PART NO. 60216
 10-6-20



D2734 END PLATE



D2734 FLAT PATTERN

RELEASED
 07.12.16

- NOTES:
- 1) MATERIAL: 5052-H32 ALUMINUM SHEET
 PER AMS-QQ-A-250/8 OR AMS 4016
 (REF. DART SPEC. M5052H32S.063) OR
 6061-T6 (OR 6061-T6) ALUMINUM SHEET
 PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
 (REF. DART SPEC. M6061T6S.063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

C	ADD GRAIN DIRECTION NOTE; REDRAWN IN SOLIDWORKS	DC	07.11.20
B	0.976 WAS 1.016, 2.097 WAS 2.137	KE	98.10.05
A	NEW ISSUE	KE	97.12.10
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2734 TITLE END PLATE SCALE 1:1 <small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD</small>	
DRAWN	BC		
CHECKED	BC		
MFG. APPR.	BC		
APPROVED	BC		
DE APPR.	BC		
DATE	07.11.20		